

Flame Heights of Di-tert-butyl Peroxide Pool Fires – Experimental Study and Modeling

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➤ Flame heights of peroxide pool fires

➤ Mass burning rates of peroxide pool fires

➤ Conclusions

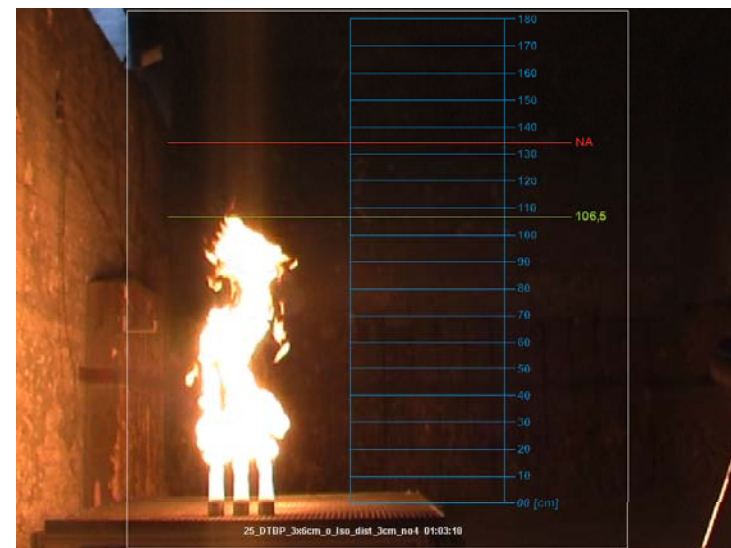
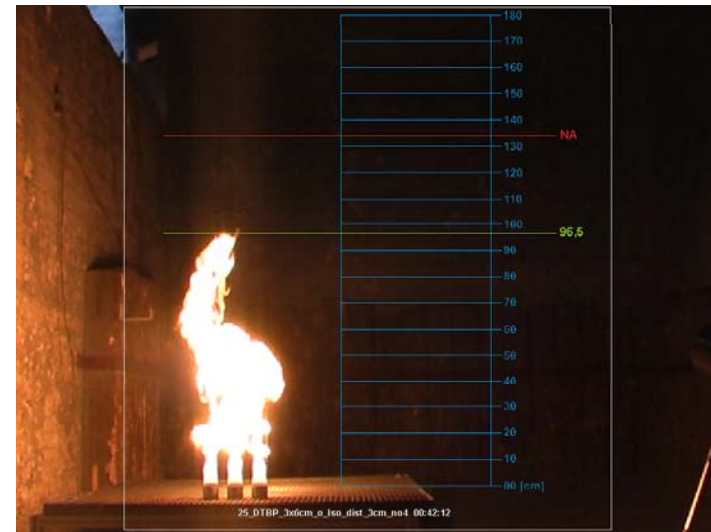
Flame heights

Digital images (25 frames per second) are obtained from the VHS videos.

The length of one pixel is determined.

The RGB colour (R 255, G 242, B 199) is used as a criterium for the instantaneouse flame height.

A MATLAB-code is used to search line-by-line for the first pixel of the above mentioned colour.



Flame heights



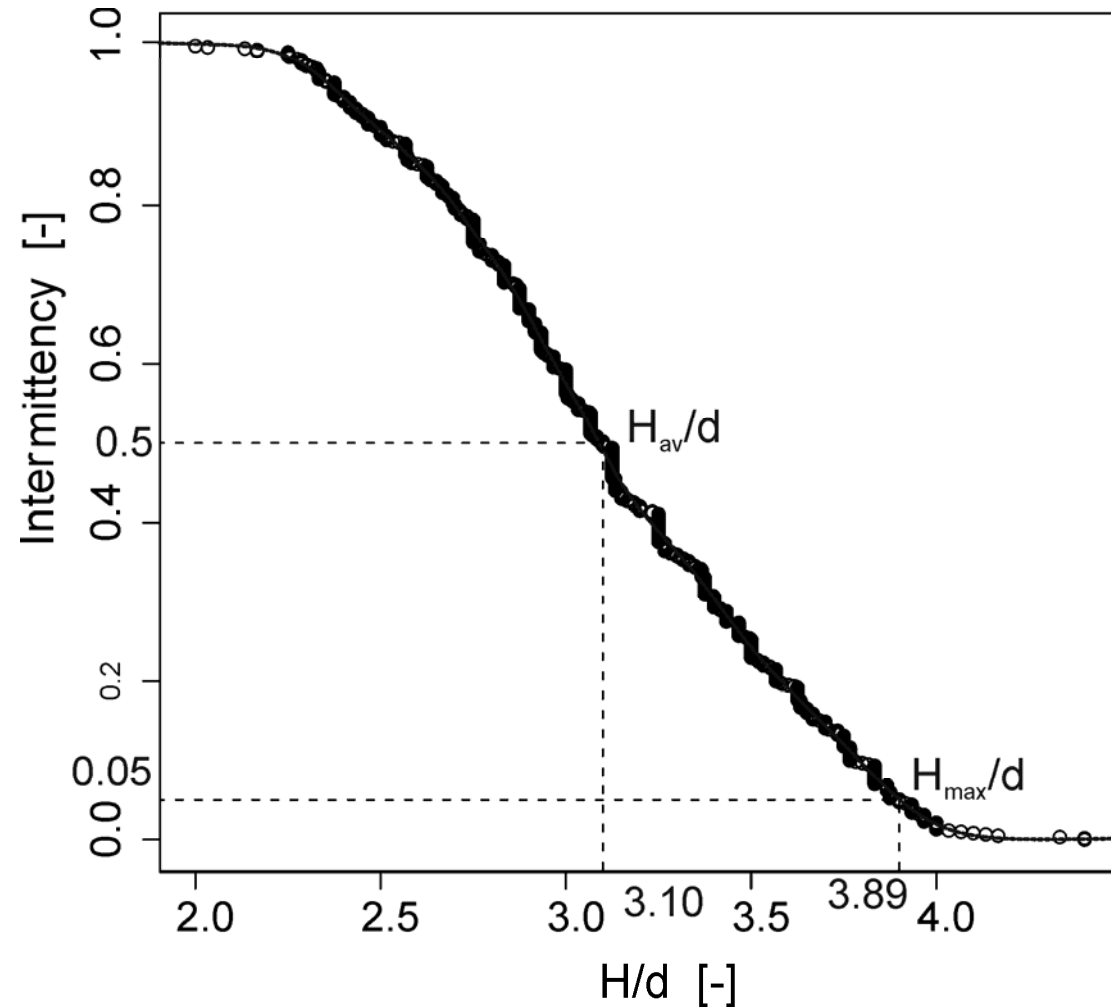
The intermittency criterium is used to obtain averaged and maximum flame heights.

The intermittency describes the instantaneous flame heights as distributions.

$I(H/d) = 0.5$ criterium for the averaged flame height.

$I(H/d) = 0.05$ criterium for the maximum flame height.

No comparison of instantaneous heights, but a comparison of the position of a distribution.



Intermittency of a DTBP pool fire $d = 3.4$ m

$$\bar{H} / d = a Fr_f^b \bar{u}_w^{*c}$$

$$H_{\max} / d = a Fr_f^b \bar{u}_w^{*c}$$

$$Fr_f \equiv \frac{\dot{m}_f''}{\rho_a \sqrt{gd}}$$

$$\bar{u}_w^* = \frac{\bar{u}_w}{\bar{u}_c}$$

Fuel Froude number

dimensionales wind speed

ρ_a [kg/m³] air density

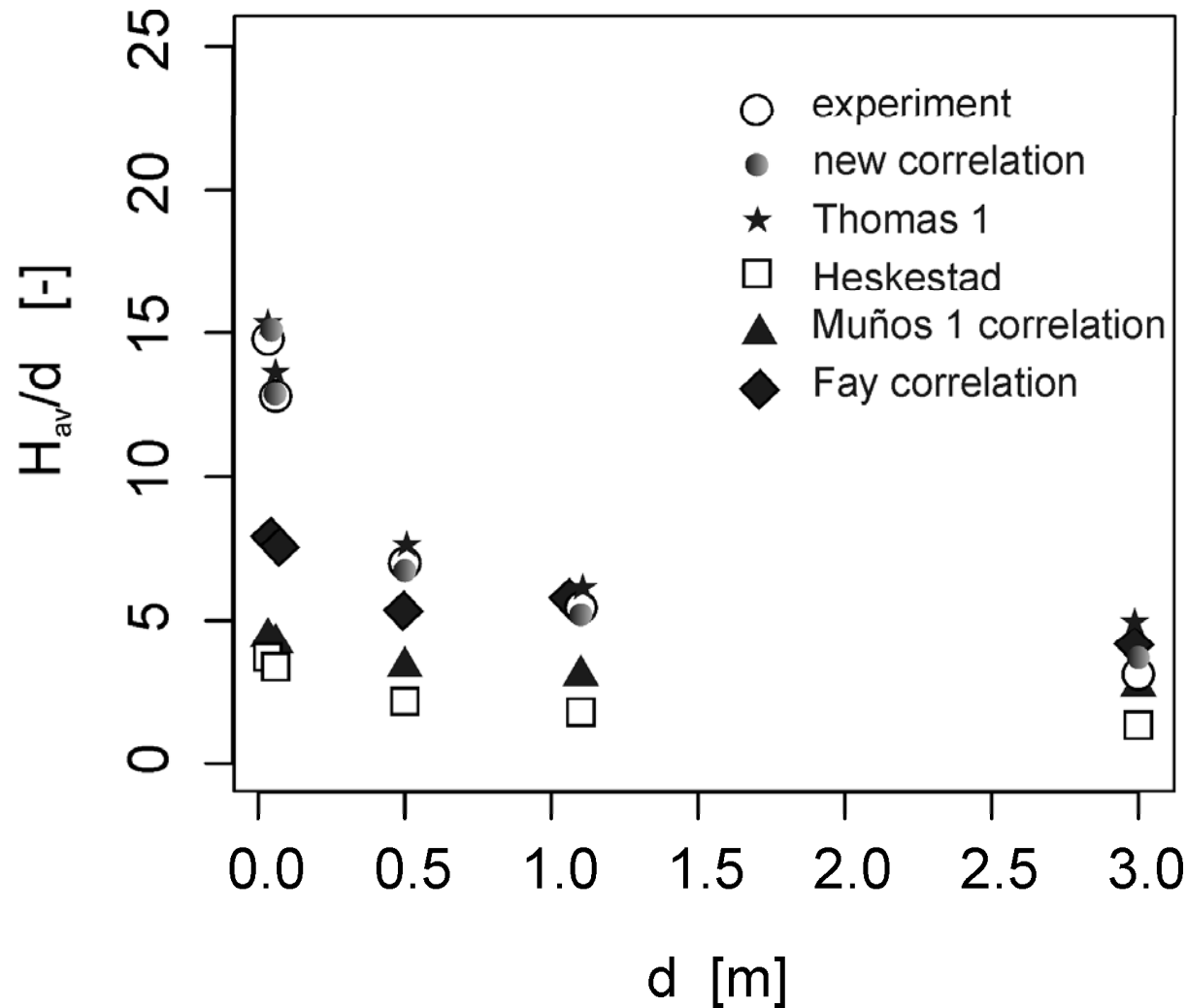
u_w [m/s] wind speed

g [m/s²] gravitational acceleration

u_c [m/s] characteristic wind speed

d [m] pool diameter

correlation	a	b	c	
Thomas	55	0.07	-0.21	as measured by wood crib fires; $(H/d)_{\max}$
Moorhouse	6.2	0.254	-0.044	as measured by cylindrical LNG fires; $(H/d)_{\max}$
Muños	7.74	0.375	-0.096	as measured by gasoline and diesel fires; \bar{H} / d

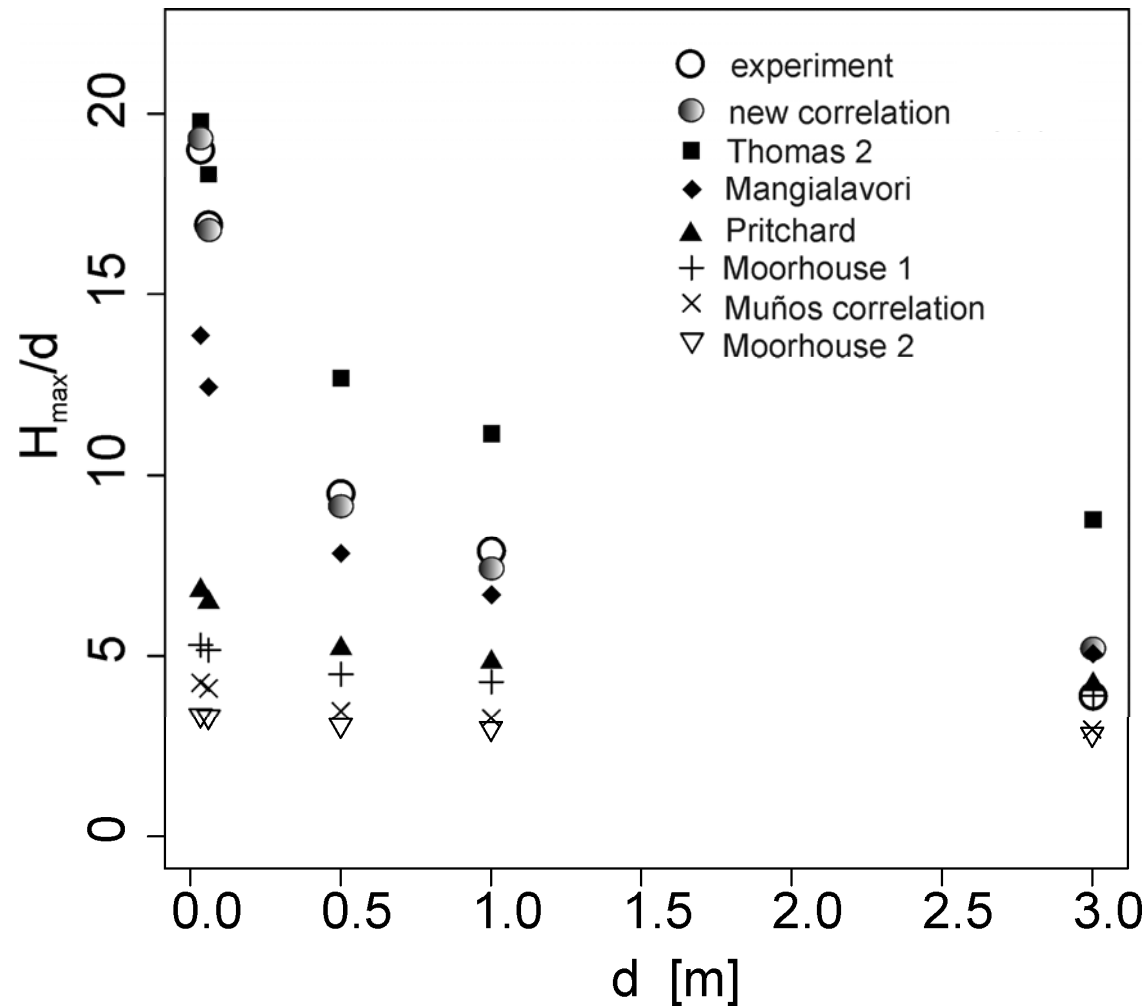


Neglecting factor c
caused by windless
conditions

Correlation for the
averaged flame heights \bar{H}
against the fuel froude
numbers Fr_f for DTBP pool
fires:

$$\bar{H} / d = 46.05 Fr_f^{0.80}$$

Flame heights



Correlation for the averaged flame heights H_{\max} against the fuel froude numbers Fr_f for DTBP pool fires:

$$H_{\max} / d = 56.96 Fr_f^{0.76}$$

Mass burning rates according to Hottel (1959):



n-pentane, d = 25 m

$$\dot{m}_f'' \approx 0.06 \text{ kg}/(\text{m}^2 \text{ s})$$

$$\dot{m}_f'' = \frac{\dot{Q}_{\text{ba,tot}}}{A_P (\Delta h_v + c_{p,v} T_{f,\text{bp}} - c_{p,f} T_{f,a})}$$

\dot{m}_f''	[kg/(m ² s)]	mass burning rate
$\dot{Q}_{\text{ba,tot}}$	[kW]	radiative heat rate to the fuel surface
A_P	[m ²]	pool surface area
Δh_v	[kJ/kg]	enthalpy of vaporization
$c_{p,v}$	[kJ/(kg K)]	heat capacity of fuel vapor
$c_{p,f}$	[kJ/(kg K)]	heat capacity of the liquid fuel
$T_{f,\text{bp}}$	[K]	boiling temperature
$T_{f,a}$	[K]	ambient temperature

Model for the mass burning rate of HC pool fires according to Burgess und Hertzberg (1962):

$$\dot{m}_f'' = \beta \frac{-\Delta h_c}{\Delta h_v} \approx 10^{-3} \text{ kg}/(\text{m}^2 \text{ s}) \frac{-\Delta h_c}{\Delta h_v}$$

$-\Delta h_c$ [kJ/kg] enthalpy of combustion

$$\beta = f_{\text{rad}} \frac{\varepsilon_{\text{F,f}}}{\varepsilon_{\text{F}}} \varphi_{\text{F,f}} S_u c_f = 5.8 \cdot 10^{-4} \text{ kg}/(\text{m}^2 \text{ s})$$

$f_{\text{rad}} = 0.5$: Fraction of heat radiated

$\varphi_{\text{F,f}} = 0.4$

: View factor between flame and pool

$\frac{\varepsilon_{\text{F,f}}}{\varepsilon_{\text{F}}} = 0.5$: Emissivity ratio

$S_u = 0.06 \text{ m/s}$

: Limit burning velocity for natural convection

$c_f = \rho_v \cdot \text{UEL} = 3.1 \text{ kg}/\text{m}^3 \cdot 0.031 = 0.096 \text{ kg}/\text{m}^3$

: Maximum fuel concentration for flame propagation



Di-tert-butyl peroxide,
(DTBP), $d = 3.4 \text{ m}$

$$\dot{m}_f'' \approx 0.30 \text{ kg}/(\text{m}^2 \text{ s})$$



Tert-butyl peroxybenzoate
(TBPB), $d = 3.4 \text{ m}$

$$\dot{m}_f'' \approx 0.37 \text{ kg}/(\text{m}^2 \text{ s})$$



Tert-butyl peroxy-2-ethyl
hexanoate (TBPEH),
 $d = 3.4 \text{ m}$

$$\dot{m}_f'' \approx 0.53 \text{ kg}/(\text{m}^2 \text{ s})$$

Microcalorimetric measurements for DTBP and TBPB show a 1st order kinetic:

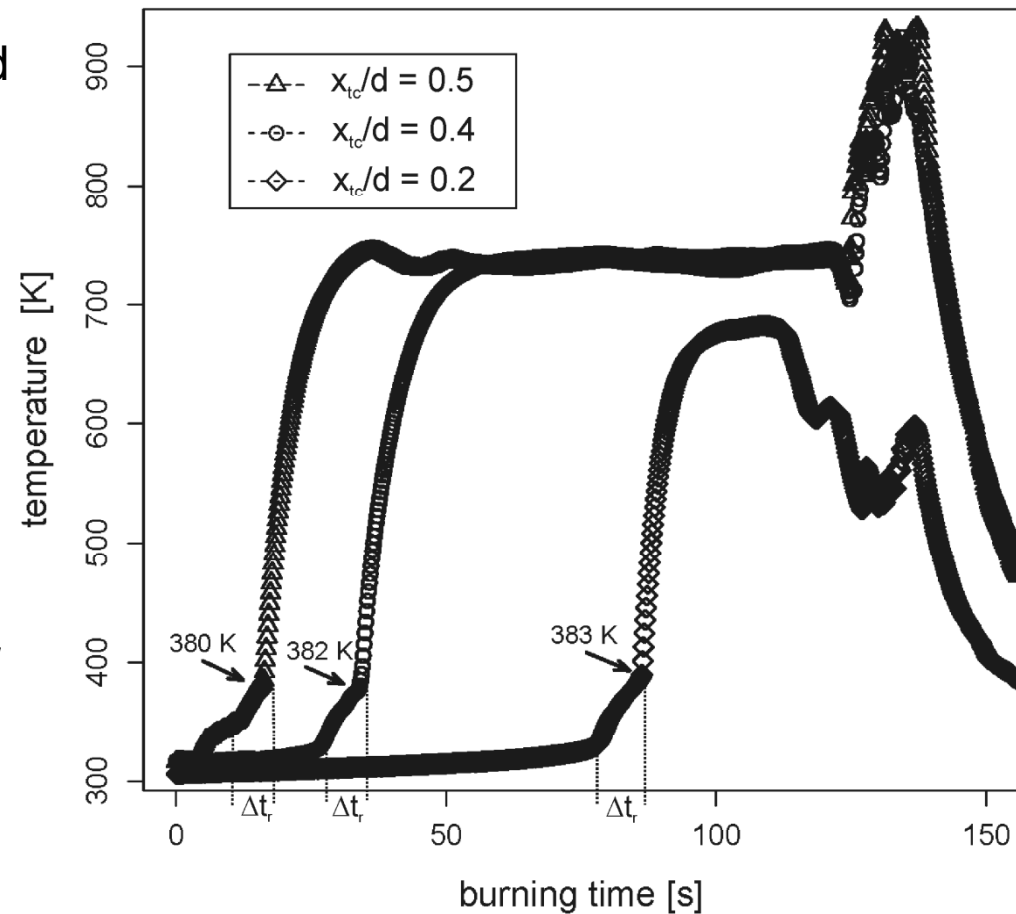
$$T_{\text{onset}} \approx 365 \text{ K} ,$$

$$T_{\text{SADT}} \approx 358 \text{ K} , \quad T_{\text{SADT}} \approx 338 \text{ K}$$

DTBP
(aliphatic)

TBPB
(aromatic)

Reason: Aromatic compounds show a lower heat capacity and can be heated up easier.



Liquid phase decomposition during the burning (residence time $\tau \approx 5 - 10$ s) has to be taken into account.

Thermocouple measurements at different heights of the liquid (left side of the arrows) and gas phase (right side of the arrows) of a DTBP pool fire ($d = 0.06$ m)

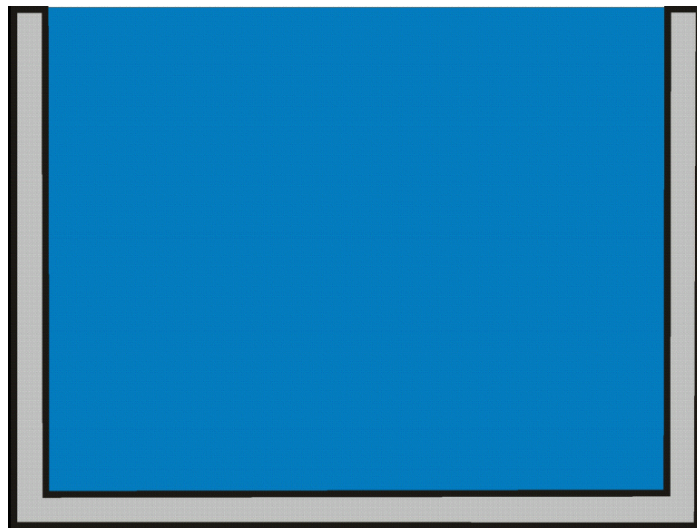
An additional heat rate due to liquid phase decomposition \dot{Q}_d has to be taken into the energy balance:

$$\dot{m}_f'' = \frac{\dot{Q}_d + \dot{Q}_{ba,tot}}{A_P (\Delta h_v + c_{p,v} T_{f,bp} - c_{p,f} T_{f,a})}$$

$$\dot{Q}_d = U \dot{m}_f'' A_P (-\Delta h_d)$$

$-\Delta h_d$ [kJ/kg] heat of decomposition
 U [–] conversion

\dot{Q}_d can be modeled as an ideal, isotherme, continuously stirred tank reactor (CSTR):



$$Da = \tau k(T)$$

Da [–] first order Damköhler number

τ [s] residence time

k [s⁻¹] reaction rate constant

$$k \approx 5 \cdot 10^{-3} \text{ s}^{-1}$$

$$U = \frac{Da}{1 + Da} \approx 0.02 - 0.04$$

Heat rates in peroxide pool fires

d = 3.4 m		DTBP	TBPB
\dot{Q}_d	[kW]	150	364
$\dot{Q}_{ba,rad}$	[kW]	379	366
$\dot{Q}_d / \dot{Q}_{ba,rad}$	[-]	0.4	0.99
\dot{Q}_d / A_P	[kW/m ²]	21	51
$\dot{Q}_{ba,rad,P} / \dot{Q}_{ba,rad,HC}$	[-]	2	1.9

The observed higher mass burning rates of peroxide pool fires can be explained by the additional heat rate due to liquid phase decomposition \dot{Q}_d .

Model for the mass burning rates of peroxide pool fires based on the energy balance according to Burgess und Hertzberg:

$$\dot{m}_{f,th}'' = \frac{\beta(-\Delta h_c) + \left(1 + \frac{\beta}{S_u c_f}\right) \dot{Q}_d / A_P}{\Delta h_v + c_{p,v} T_{f,bp} - c_{p,f} T_{f,a}}$$

$$\dot{m}_{f,exp}'' = 0.30 \text{ kg} / (\text{m}^2 \text{ s}) \qquad \dot{m}_{f,th}'' = 0.32 \text{ kg} / (\text{m}^2 \text{ s}) \qquad \text{DTBP}$$

$$\dot{m}_{f,exp}'' = 0.37 \text{ kg} / (\text{m}^2 \text{ s}) \qquad \dot{m}_{f,th}'' = 0.39 \text{ kg} / (\text{m}^2 \text{ s}) \qquad \text{TBPB}$$

Simplified model:

$$\dot{m}_{f,th}'' = \frac{1.1\alpha + \beta(-\Delta h_c)}{\gamma}$$

As a first approximation for α a linear regression against the tabulated T_{onset} according to Wehrstedt und Malow (2005) can be used:

$$\alpha = \dot{Q}_d / A_p = -1.27 T_{onset} + 501.07 \text{ K}$$

Calculating β using the particular decomposition products shows an average value for organic peroxides of:

$$\beta = 1.5 \cdot 10^{-3} \text{ kg} / (\text{m}^2 \text{ s})$$

$$\gamma = \Delta h_v + c_{p,v} T_{f,bp} - c_{p,f} T_{f,a} = 220 \text{ kJ/kg} \quad \text{aromatic compound}$$

$$\gamma = \Delta h_v + c_{p,v} T_{f,bp} - c_{p,f} T_{f,a} = 250 \text{ kJ/kg} \quad \text{aliphatic compound}$$

Example for calculating the mass burning rate of TBPEH:

$$T_{\text{onset}} = 334 \text{ K} \quad , \quad -\Delta h_c = 34455 \text{ kJ/kg}$$

$$\alpha = \dot{Q}_d / A_p = -1.27 \cdot 334 \text{ K} + 501.07 = 77 \text{ kW/m}^2$$

$$\beta = 1.5 \cdot 10^{-3} \text{ kg / (m}^2 \text{ s)}$$

$$\gamma = \Delta h_v + c_{p,v} T_{f,bp} - c_{p,f} T_{f,a} = 250 \text{ kJ/kg}$$

$$\dot{m}_{f,\text{th}}'' = \frac{1.1 \cdot 77 \text{ kW/m}^2 + 1.5 \cdot 10^{-3} \text{ kg/(m}^2 \text{ s)} \cdot 34455 \text{ kJ/kg}}{250 \text{ kJ/kg}} = 0.55 \text{ kg/(m}^2 \text{ s)}$$

$$\dot{m}_{f,\text{exp}}'' = 0.53 \text{ kg/(m}^2 \text{ s)}$$

The averaged and maximum flame heights of DTBP pool fires can be described by a correlation based on the fuel Froude number.

A new model for the mass burning rates of peroxide pool fires including a liquid phase decomposition reaction has been developed.

Thank you very much for your attention.